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**DIN 338**

238NVA - 2386STI (h8)

Ø mm	1~3	3.1~6	6.1~10	10.1~18	18.1~20
tol. D µ	0 / -14	0 / -18	0 / -22	0 / -27	0 / -33



d = D

NH

SPLIT POINT

HSS/CO

HT

HSS/Co

TiN

130°

135°

30°

33°

D(h8)	I	L		Stock	Stock
mm 4.00	43	75	10	●	●
4.10	43	75	10	●	●
4.20	43	75	10	●	●
4.25	43	75	10	●	●
4.30	47	80	10	●	●
4.40	47	80	10	●	●
4.50	47	80	10	●	●
4.60	47	80	10	●	●
4.70	47	80	10	●	●
4.75	47	80	10	●	●
4.80	52	86	10	●	●
4.90	52	86	10	●	●
5.00	52	86	10	●	●
5.10	52	86	10	●	●
5.20	52	86	10	●	●
5.25	52	86	10	●	●
5.30	52	86	10	●	●
5.40	57	93	10	●	●
5.50	57	93	10	●	●
5.60	57	93	10	●	●
5.70	57	93	10	●	●
5.75	57	93	10	●	●
5.80	57	93	10	●	●
5.90	57	93	10	●	●
6.00	57	93	10	●	●
6.10	63	101	10	●	●
6.20	63	101	10	●	●
6.25	63	101	10	●	●
6.30	63	101	10	●	●
6.40	63	101	10	●	●
6.50	63	101	10	●	●
6.60	63	101	5	●	●
6.70	63	101	5	●	●
6.75	69	109	5	●	●
6.80	69	109	5	●	●
6.90	69	109	5	●	●

● stock standard ○ non-standard stock ■ stock exhaustion