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|--------------|----------------|
| | DIN 338 |
| PAGE 250~252 | |

138N - 1386STI - 138NTI - 138HB - 138WB (h8)

| Ø mm | 1~3 | 3.1~6 | 6.1~10 | 10.1~18 | 18.1~20 |
|----------|---------|---------|---------|---------|---------|
| tol. D µ | 0 / -14 | 0 / -18 | 0 / -22 | 0 / -27 | 0 / -33 |



| | | | | | |
|--------------|--------|------|--------|--------|--------|
| <p>d = D</p> | | | | | |
| | HSS | HSS | HSS | HSS | HSS |
| | OX | TiN | TiN | BR | BR |
| | 118° | 118° | 118° | 118° | 130° |
| | 25-30° | 30° | 25-30° | 12-15° | 35-40° |

| D(h8) | I | L | | Stock | Stock | Stock | Stock | Stock |
|---------|-----|-----|---|-------|-------|-------|-------|-------|
| mm 9.25 | 81 | 125 | 5 | ● | ● | ○ | ○ | ○ |
| 9.30 | 81 | 125 | 5 | ● | ● | ○ | ○ | ○ |
| 9.40 | 81 | 125 | 5 | ● | ● | ○ | ○ | ○ |
| 9.50 | 81 | 125 | 5 | ● | ● | ● | ● | ● |
| 9.60 | 87 | 133 | 5 | ● | ● | ○ | ○ | ○ |
| 9.70 | 87 | 133 | 5 | ● | ● | ○ | ○ | ○ |
| 9.75 | 87 | 133 | 5 | ● | ● | ○ | ○ | ○ |
| 9.80 | 87 | 133 | 5 | ● | ● | ○ | ○ | ○ |
| 9.90 | 87 | 133 | 5 | ● | ● | ○ | ○ | ○ |
| 10.00 | 87 | 133 | 5 | ● | ● | ● | ● | ● |
| 10.10 | 87 | 133 | 5 | ● | ● | | | |
| 10.20 | 87 | 133 | 5 | ● | ● | ● | | |
| 10.25 | 87 | 133 | 5 | ● | | | | |
| 10.30 | 87 | 133 | 5 | ● | ● | | | |
| 10.40 | 87 | 133 | 5 | ● | ● | | | |
| 10.50 | 87 | 133 | 5 | ● | ● | ● | ○ | ○ |
| 10.60 | 87 | 133 | 5 | ● | ● | | | |
| 10.70 | 94 | 142 | 5 | ● | ● | | | |
| 10.75 | 94 | 142 | 5 | ● | | | | |
| 10.80 | 94 | 142 | 5 | ● | ● | | | |
| 10.90 | 94 | 142 | 5 | ● | ● | | | |
| 11.00 | 94 | 142 | 5 | ● | ● | ● | ○ | ○ |
| 11.10 | 94 | 142 | 5 | ● | ● | | | |
| 11.20 | 94 | 142 | 5 | ● | ● | | | |
| 11.25 | 94 | 142 | 5 | ● | | | | |
| 11.30 | 94 | 142 | 5 | ● | ● | | | |
| 11.40 | 94 | 142 | 5 | ● | ● | | | |
| 11.50 | 94 | 142 | 5 | ● | ● | ● | ○ | ○ |
| 11.60 | 94 | 142 | 5 | ● | ● | | | |
| 11.70 | 94 | 142 | 5 | ● | ● | | | |
| 11.75 | 94 | 142 | 5 | ● | | | | |
| 11.80 | 94 | 142 | 5 | ● | ● | | | |
| 11.90 | 101 | 151 | 5 | ● | ● | | | |
| 12.00 | 101 | 151 | 5 | ● | ● | ● | ○ | ○ |
| 12.10 | 101 | 151 | 5 | ● | ● | | | |
| 12.20 | 101 | 151 | 5 | ● | ● | | | |

● stock standard ○ non-standard stock ■ stock exhaustion