

Other than keeping the unit clean and properly stored when not in service, no operator maintenance is required. DMC offers complete factory service by knowledgeable technicians within a reasonable turnaround time. Complete instructions concerning the use, care and warranty are supplied with each tool. Additional copies are available on request.

Pneumatic versions of this tool are found on page 12.

The battery powered versions of this tool are found on page 10.



MILITARY P/N	DMC P/N	DESCRIPTION	NSN
M22520/1-01	AF8	TOOL FRAME	5120-01-335-8571
M22520/1-02	TH1A	TURRET	5120-01-335-8834
M22520/1-03	TH4	TURRET	5120-01-335-8835
M22520/1-04	TH163	TURRET	5120-01-335-8836
M22520/1-05	UH2-5	ADJUSTABLE POSITIONER	5120-01-335-8583
M22520/1-06	TP45	POSITIONER	5120-01-335-8584
M22520/1-07	TP85	POSITIONER	5120-01-335-8585
M22520/1-08	TH199S	TURRET	5120-00-016-7654
M22520/1-09	TP360	POSITIONER	5120-01-335-8586
M22520/1-10	TP365	POSITIONER	5120-01-335-8587
M22520/1-11	TP465	POSITIONER	5120-01-335-8588
M22520/1-12	TH270	TURRET	5120-01-335-8838
M22520/1-13	TH285	TURRET	5120-01-036-9221
M22520/1-14	TH286	TURRET	5120-01-036-9222
M22520/1-15	TP485	POSITIONER	5120-01-335-8589
M22520/1-16	TP513	POSITIONER	5120-01-335-8590
M22520/1-17	TP651	POSITIONER	5120-01-335-8591
M22520/3-1	G125	GAGE	5220-01-016-6002
	DMC1186	M22520/1 Tool Kit	

The DMC1186 tool kit contains the AF8 tool frame, tool gage, and all mil-spec positioners and turret heads. Also included in the DMC1186 are tool instruction sheets and a tool selection chart.

Periodic gaging is recommended to insure accurate calibration. This can be done easily by setting the tool selector knob to position #4, and checking indenter closure with the M22520/3-1 "GO/NO-GO" gage (DMC part no. G125).



INSERT CONTACT



INSERT PRE-STRIPPED WIRE



CLOSE / OPEN HANDLE



REMOVE TERMINATED WIRE ASSEMBLY